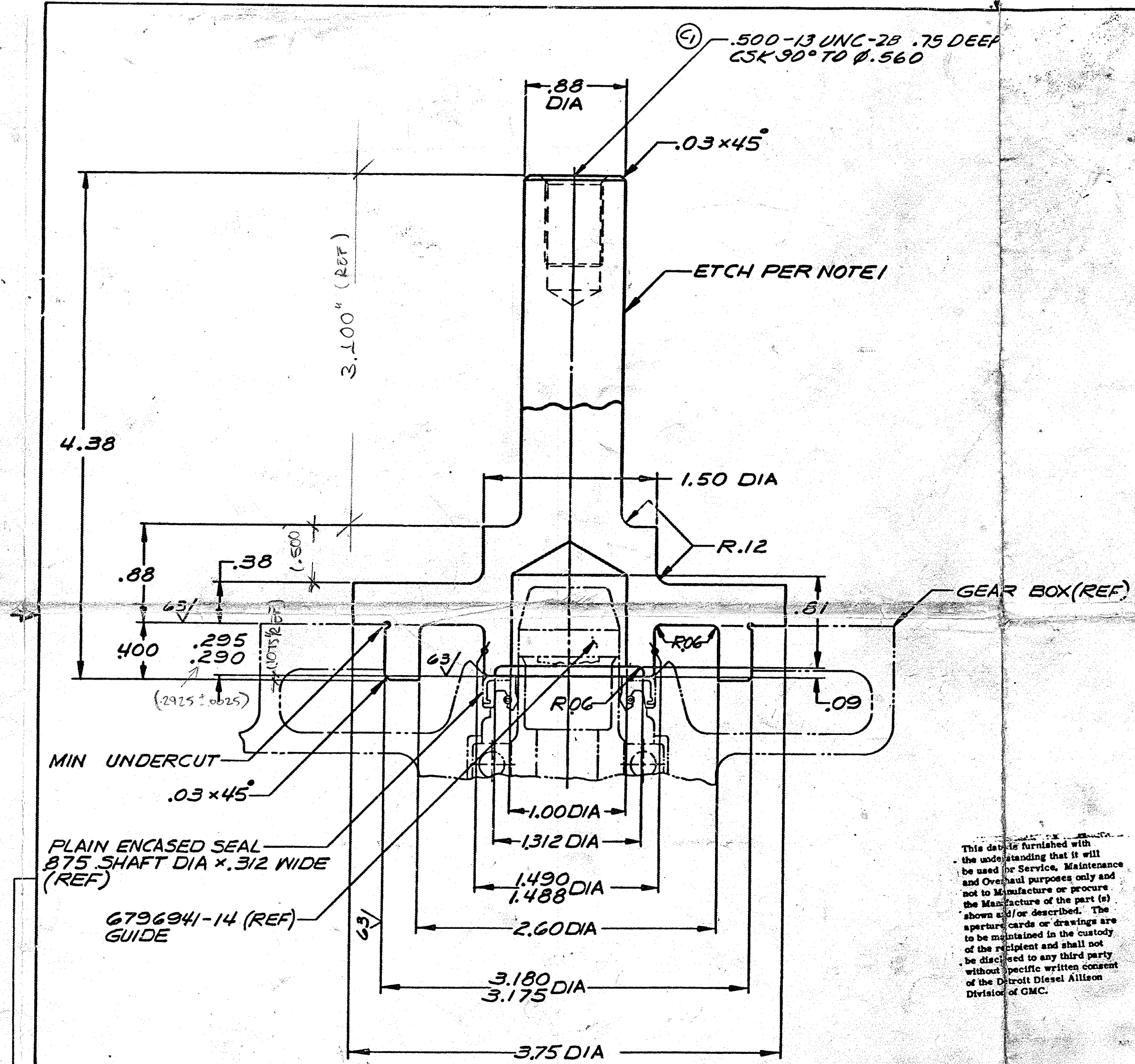


REVISIONS				
NO.	DATE	DESCRIPTION	DATE	APPROVED
1		REPLACES REV "A" WITH CHANGES PER CHANGE NOTICE (2) WAS "C" SIZE 68	JUN 2 1972	ETL
2		ALTERED TITLE	76-9-29	ETL-128
3		ADDED TAPPED HOLE	77-3-26	ATL-1118



NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8 - 3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
- BLACK OXIDE PER AMS 2485
- BREAK SHARP EDGES .020 UOS

SHOP COPY

RELEASED FOR PROD.

DATE 09/19/13 INT: *[Signature]*

SHOP COPY

RELEASED FOR PROD.

DATE 7/19/02 INT: *[Signature]*

08/08/05 *[Signature]*

8/6/09 *[Signature]*

8/3/10 *[Signature]*

7-19-11 *[Signature]*

This detail is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to Manufacture or procure the Manufacture of the part (s) shown and/or described. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the Detroit Diesel Allison Division of GMC.

REDUCED PRINT

GEOMETRIC CHARACTERISTIC SYMBOLS			
FLATNESS	PERFECTED LINE	OR MAX (MAX MATL CONDITION)	
STRAIGHTNESS	PARALLELISM	OR MIN (MIN MATL CONDITION)	
ROUNDNESS	ANGULARITY	OR RFS (REGARDLESS OF FEATURE SIZE)	
CYLINDRICITY	RIGHT ANGLE	BASIC DIM	
PROFILE OF A LINE	TRUE POSITION	DIAMETER	
PROFILE OF A SURFACE	CONCENTRICITY	DATUM IDENT	
	SYMMETRY		

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
TOL. ON ANGLES $\pm 1^\circ$	DRAWN <i>[Signature]</i>	08/14/02
TOL. ON 3 PLACE DECIMALS $\pm .010$	CHECKED <i>[Signature]</i>	08/14/02
TOL. ON 2 PLACE DECIMALS $\pm .02$	CHG. DR. <i>[Signature]</i>	08/14/02
MATL.	ENGR. 1 <i>[Signature]</i>	08/14/02
HEAT TREAT AND HARDNESS	ENGR. 2 <i>[Signature]</i>	08/14/02
	ENGR. 3 <i>[Signature]</i>	08/14/02
	FINAL <i>[Signature]</i>	08/14/02
	REVIEW APPROVAL	
SURFACE TREAT.	INSPECTION	
NOTED		

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG

AMS 2485
SAE 1010-1020
LOCAL SPEC. (REF)

DRAWING PRACTICE		
SURFACE TEXTURE		
SCREW THREADS		
GENERAL SPECIFICATIONS		
<div> </div>		
<div> <p>TITLE</p> <p>PUSHER-SEAL INSTALLATION, STARTER/GENERATOR AND SPARE PADS</p> <p>MODEL FIRST USED: 250 Series</p> <p>APPLICATION: SEE SEPARATE PARTS LIST</p> </div>		
SIZE	CODE IDENT	DWG. No.
D	73342	6893509
SCALE 2/1		SHEET

RB

RB2925

RB1217